Custom Scraping Plate Attachments

The numbers in this chart are general guidelines and represent a sequential step in the concrete preparation and polishing process. Depending on the original condition of the surface (represented at the top of each column) in conjunction with the desired final result (represented as the final step in each column), various steps can either be skipped or deleted. Steps will vary depending on concrete conditions and regional concrete materials.

PART	DESCRIPTION	SCRAPING	Heavy Stock	Thick Epoxy	Thin Epoxy	Paint / Stain	VCT - Power Troweled Underneath	VCT - Hand Troweled Underneath	Adhesives - Power Troweled Underneath	Adhesives - Hand Troweled Underneath	Heavy Sealer	Light Sealer	GRINDING / PREP	Power Troweled / High Density	Hand Troweled / Moderate Density	Broom Finish / Soft Concrete	POLISH	Level 1 Polish - No Reflection	Level 2 Polish - Little Reflection	Level 3 Polish - Satin Reflection	Level 4 Polish - High Shine	Level 5 Polish - Extreme Shine	WOOD FLOOR SANDING	Aggressive Removal	Moderate Removal	Light Removal
9284	Rigid Polycrystalline Diamond Scrapers with sacrificial wear bar for flat floors		1	1			1	1	1	1																
9285	Rigid Polycrystalline Diamond Scrapers without sacrificial wear bar for flat floors		1	1			1	1	1	1																
9281	Floating Polycrystalline Diamond Scrapers with sacrificial wear bar for uneven floors		1	1																						
9282	Floating Polycrystalline Diamond Scrapers without sacrificial wear bar for uneven floors		1	1																						
32900	40 Grit Trapezoid Grinding Diamond / Full Bar				1	1								1	1	1										
32901	80 Grit Trapezoid Grinding Diamond / Full Bar				1	1								1	1	1										
32902	150 Grit Trapezoid Grinding Diamond / Full Bar				1	1								1	1	1										
32903	6 Grit Trapezoid Grinding Diamond / Full Bar				1	1								1	1	1										
32905	30 Grit Trapezoid Grinding Diamond / Bond Pad				1	1								1	1	1										
32906	70 Grit Trapezoid Grinding Diamond / Bond Pad				1	1								1	1	1										
32907	120 Grit Trapezoid Grinding Diamond / Bond Pad				1	1								1	1	1										
32920	6 Grit Trapezoid Grinding Diamond / Half Bar				1	1								1	1	1										
32921	14 Grit Trapezoid Grinding Diamond / Half Bar				1	1								1	1	1										
32922	40 Grit Trapezoid Grinding Diamond / Half Bar				1	1								1	1	1										
32923	80 Grit Trapezoid Grinding Diamond / Half Bar				1	1								1	1	1										
32924	150 Grit Trapezoid Grinding Diamond / Half Bar				1	1								1	1	1										
9249-C	Scraping Carbide Coarse		1	1			1	1																		
9249-F	Scraping Carbide Fine				1						1															
9264/9287	Carbides (Mounted onto Plate) [3 Holder/2 Holder]					1			1	1		1															
9251-6T	6 Grit Terrazzo Bond Plugs (for soft concrete)		2	2					2		1			1												
9250-6M	6 Grit Metal Bond Plugs (for hard concrete)		2	2					2		1			1												
9251-14T	14 Grit Terrazzo Bond Plugs (for soft concrete)		3	3			2		3		2			2												
9250-14M	14 Grit Metal Bond Plugs (for hard concrete)		3	3			2		3		2			2												
9251-30T	30 Grit Terrazzo Bond Plugs (for soft concrete)		4	4	2		3		4		3			3												
9250-30M	30 Grit Metal Bond Plugs (for hard concrete)		4	4	2		3		4		3			3												
9251-70T	70 Grit Terrazzo Bond Plugs (for soft concrete)		5	5	3		4	2		2	4	1		4	1											
9250-70M	70 Grit Metal Bond Plugs (for hard concrete)		5	5	3		4	2		2	4	1		4	1											
9251-120T	120 Grit Terrazzo Bond Plugs (for soft concrete)				4			3		3		2		5	2	1										
9250-120M	120 Grit Metal Bond Plugs (for hard concrete)				4			3		3		2		5	2	1										
9251-220T	220 Grit Terrazzo Bond Plugs (for soft concrete)				5	1		4		4		3		6	3	2										
9250-220M	220 Grit Metal Bond Plugs (for hard concrete)				5	1		4		4		3		6	3	2										
9267-50	50 Grit Resin Bond Polishing Pad		6	6		2	5	5	5	5	5	4		7	4	3		1	1	1	1	1				
9267-100	100 Grit Resin Bond Polishing Pad		7	7	6	3	6	6	6	6	6	5		8	5	4		2	2	2	2	2				
9267-200	200 Grit Resin Bond Polishing Pad		9	9	8	5	8	8	8	8	8	7		10	7	6			4	4	4	4				
9267-400	400 Grit Resin Bond Polishing Pad		10	10	9	6	9	9	9	9	9	8		11	8	7				5	5	5				
9267-800	800 Grit Resin Bond Polishing Pad		11	11	10	7	10	10	10	10	10	9		12	9	8				6	6	6				
9267-1500	1500 Grit Resin Bond Polishing Pad		12	12	11	8	11	11	11	11	11	10		13	10	9					7	7				
9267-3000	3000 Grit Resin Bond Polishing Pad		13	13	12	9	12	12	12	12	12	11		14	11	10						8				
9267-Buff	Buff / Maintenance Polishing Pad		14	14	13	10	13	13	13	13	13	12		15	12	11		3	5	7	8	9				
9255-50	50 Diamond Sandpaper																						1	1	1	
9255-70	70 Diamond Sandpaper																						2	2	2	
9255-120	120 Diamond Sandpaper																						3	3		
9255-220	220 Diamond Sandpaper																						4			